

ME : MECHANICAL ENGINEERING**MODULE 6****INDEX****ENGINEERING MATERIALS**

Contents	Topics	Pg. No.
Notes	Introduction	1
	Crystal Structures	1
	Crystal Imperfections	5
	Properties of Materials	8
	Heat Treatment of Steel	13
	Heat Treatment Methods	14
	Material Types	18
	LMR (Last Minute Revision)	29
Assignments	Assignment – 1	31
	Assignment – 2	33
	Assignment – 3	36

FORMING PROCESSES

Notes	Introduction	38
	Stress Strain Diagram for Ductile Material	38
	Plastic Deformation and yield criterion	39
	Fundamentals of Hot and Cold Working Processes	40
	Bulk Metal Forming Processes	40
	Forging	40
	Rolling Process	47
	Drawing	53
	Extrusion	56
	Sheet Metal Working Operations	60
	Deep Drawing	62
	Powder Metallurgy	66
	List of Formulae	66
	LMR (Last Minute Revision)	72
Assignments	Assignment – 1	74
Test Papers	Test Paper – 1	76
	Test Paper – 2	78
Practice Problems		80

JOINING PROCESSES

Contents	Topics	Pg. No.
Notes	Introduction	82
	Fusion Welding Processes	83
	Non Fusion Welding Processes	91
	Welding Process	92
	Modern Welding Process	102
	Non Destructure Examination and Defects	107
	Defects in Welds	108
	Welding Symbols	110
	LMR (Last Minute Revision)	113
Assignments	Assignment – 1	116
	Assignment – 2	118
Test Papers	Test Paper – 1	120

METAL CASTING

Notes	Introduction	125
	Types of Casting Processes	126
	Pattern Making	129
	Cores	134
	Moulding	136
	Cooling and Solidification	136
	Gate Design	140
	Design of Down Sprue	145
	Ingate Design	146
	Riser Design	147
	Casting Defects	149
	List of Formulae	151
	LMR (Last Minute Revision)	155
Assignment	Assignment – 1	158
Test Paper	Test Paper – 1	160
Practice Problems		162

SOLUTIONS

Contents	Topics	Pg. No.
Engineering Materials		
Assignment	Answer Key	165
Forming Process		
Assignment	Answer Key	166
Test Paper	Answer Key	167
	Model Solutions	168
Practice Problems	Answer Key	170
	Model Solutions	171
Joining Process		
Assignment	Answer Key	172
Test Paper	Answer Key	172
	Model Solutions	173
Metal Casting		
Assignment	Answer Key	174
Test Paper	Answer Key	174
	Model Solutions	175
Practice Problems	Answer Key	177
	Model Solutions	177
